

# Environmental Sustainability



**GRAND STANDS**  
ERGONOMIC WORKSTATION SOLUTIONS





## Environmental Statement

**Grand Stands, Inc.** very closely monitors all operations to prevent negative impacts on the environment, the health and safety of our employees and the community. We pride ourselves in being highly selective of the companies we partner with that share our philosophy of minimizing the impact on our environment by reducing, reusing and recycling materials at all possible stages. We utilize domestic manufactures whenever possible.

### Policies and Programs:

#### Company Management:

- In all of its office functions, Grand Stands sees to it that there is environmentally conscious consumption and purchasing of paper, requisitions and other goods, plus responsible management of the waste.
- All business areas, managers, and employees have a personal responsibility for working for the fulfillment of the environmental policy, programs, and goals.

#### Product Design:

- Regard for the environment must be reflected by products with a long lifetime, with least possible stress to the environment in production, distribution, use and destruction.
- Goal of reducing consumption of virgin non-renewable resources along with increasing the possibilities for recycling and resource reclamation for both production waste and the products themselves.
- Emphasize environmental conditions in the choice of its suppliers and pose requirements, with respect to production processes and products.
- Design the product with the minimum number of parts, with a maximum amount of recyclability.

#### Product Manufacturing:

- Eco-Friendly Steel: Our keyboard arm suppliers purchase steel produced in an Electric Arc Furnace that uses a high degree of recycled scrap content (60%). This process is environmentally friendly as it consumes less energy, resources and raw materials than the Basic Oxygen Furnace iron method which uses much higher levels of fossil fuels.
- Grand Series Keyboard Platforms: MDF wood core is biodegradable.
- Milan Series Platforms: using material with long lifespan and minimal parts relieves possible stress on the environment by reducing waste.

### Environmental Goals

- Reducing the quantity of production waste per product produced.
- Contributing to reducing the total CO<sub>2</sub>-discharge we cause directly and indirectly via suppliers.
- Reducing harm to the health from the production processes and the products.
- Developing the environmental consciousness of suppliers and business partners.
- Developing products with a long lifetime and a high degree of efficiency in their use of resources.
- Increasing the efficiency of the use of resources in the product and the production process.



## Recycled Content

PRODUCT	Post-Consumer	Pre-Consumer	LEED Recycled Content
Keyboard Arm/Platform Combos	16%	12%	22%
9650CP CPU Holder	15%	38%	34%
ErgoFlex Monitor Arms	62%	26%	75%
Nova Monitor Arms	45%	20%	55%
SoloFlex Monitor Arms	45%	20%	55%



## Eco-Friendly Steel and Paint

Our keyboard arm offering is made from 60% recycled steel and the paint is black powder paint which does not give off any Volatile Organic Compounds (VOC's), as is the case with solvent based paints. The maximum amount of reclaimed powder is used for all painted parts

## Eco-Conscious Shipping and Packaging

All Grand Stands Products ship bulk packaged whenever possible to reduce packaging waste and allow more items to fit on delivery trucks, limiting emissions and the use of fossil fuels. Our corrugated cardboard is made of 94% or more recycled material and is fully bio-degradable. We eliminate waste by reusing packaging, wood pallets, and other containers from our vendors.



## LEED Credit Eligibility

### Commercial Interiors and New Construction

#### Material & Resources

MR Credit 2.1 Construction Waste Management, Divert 50% from Landfill	-	Keyboard Systems
MR Credit 2.2 Construction Waste Management, Divert 75% from Landfill	-	Keyboard Systems
MR Credit 3.3 Resource Reuse, 30% Furniture & Furnishings	-	Ergo Flex Series CPU Holders Keyboard Systems
MR Credit 4.1 Recycled Content, 10%	-	All Monitor Arms CPU Holders Keyboard Systems
MR Credit 4.2 Recycled Content, 20%	-	All Monitor Arms CPU Holders Keyboard Systems
MR Credit 5.1 Regional Materials, 20% Manufactured Regionally	-	Keyboard Systems